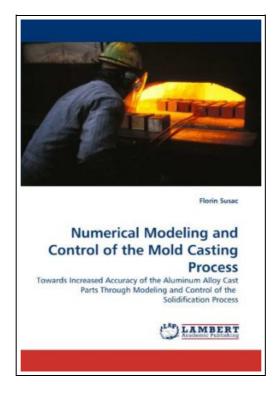
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NUMERICAL MODELING AND CONTROL OF THE MOLD CASTING PROCESS



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