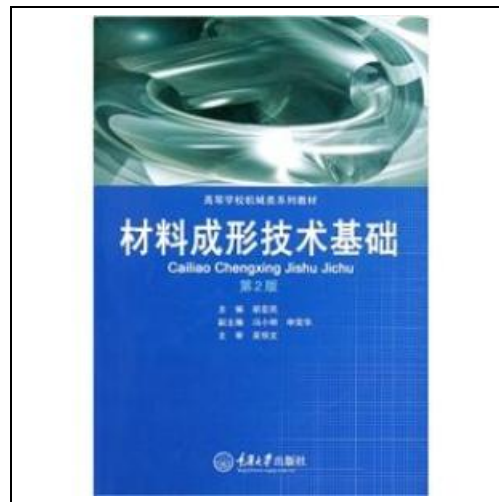


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paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Pages Number: 240 Publisher: Chongqing University Press Pub. Date :2000-08. This book describes the machinery manufacturing metal casting and forming liquid-solid forming welding, forging, powder forming, etc. plastics, rubber, ceramics manufacturing and mold processing and the structure of the processing performance; also introduced a variety of materials and production process of forming a reasonable volume, the product shape, structure, dimensions, processing equipment, tooling and fixtures, and quality of personnel and other precision parts, performance, cost, environmental aspects of the relationship; also describes the material forming the advanced technology and trends. This book is suitable as a Mechanical Engineering undergraduate teaching materials for the follow-up courses and engaged in various mechanical parts design, manufacturing and management techniques to lay the necessary foundation. Also available for all types of machinery factory technical personnel, skilled workers and management personnel for reference. Contents: 1 Introduction 1.1 Materials morphological model of the process of forming technology 1.2 Introduction 1.2.1 The quality of modern manufacturing process, the same classification process to reduce process 1.2.3 1.2.2 quality review process to increase the quality of thinking about questions 2 liquid material forming technology casting process 2.1 Overview 2.2 Casting technology process theory 2.2.1 The filling capacity of liquid metal casting solidification 2.2.2 2.2.3 2.2.4 metal casting shrinkage inspiratory 2.2.5 The chemical composition segregation 2.3 casting liquid metal forming parts of the process 2.3.1 Casting Process Design Process Design Step 2.3.2 Casting the content and program development 2.3.3 2.3.4 gating system and riser design, the design of cold iron casting process 2.3.5 2.4 mapping of liquid metal forming parts of the structure designed to ensure casting quality castings 2.4.1 Design 2.4.2 to adapt to structural castings casting...



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