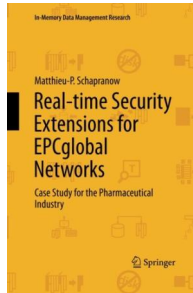


## Real-Time Security Extensions for EPCglobal Networks: Case Study for the Pharmaceutical Industry



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